



These tool drawings are furnished in accord with the terms of the DDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

USED ON ENGINE MODEL:
T63-A-5A

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE PER AMS 2400 DIM. MUST BE MET AFTER PLATING

BREAK SHARP EDGES .020 MAX.

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES ± 1° TOL. ON 3 PLACE DECIMALS ± .010 TOL. ON FRACTIONS ± 1/64 4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		APPROVALS DRAWN: J.E. Bunch CHECKED: MEYERS CHF. DR. Power METALLURGY ✓ ENGR. 1 F.G.W. ENGR. 2 D.M.M. ENGR. 3 E.R. FINAL R.H. REVIEW APPROVAL		DATE 5-27-66 6-13-66 6-14-66 5-1-66 5-31-66 6-1-66 6-1-66
MATERIAL: SAE 4340 HEAT TREAT: HDN 36-40 RC		ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		TITLE DRIFT-LUB OIL PUMP GEARSHAFT BUSHING
SURFACE TREAT. SEE NOTE		INSPECTION		MODEL: GM
SIZE: C		DWG. No. 6798050		SCALE: NOTED
CODE IDENT: 73342		SHEET: 1 OF 1		